



SUTPHEN

Family Owned and Operated since 1890!



Date XX/XX/XXXX

Author

Team

Sutphen East 2021

What's New?

- Expansion project completed
- Additional team members
- New manufacturing process team
- Increased inventory
- Investments in tooling, machinery and equipment



7,500 Facility Addition

Benefits of the expansion project:

- New Red floor, final inspection area
- Second conference room / customer lounge
- Fully stocked Sutphen gear store
- New state of the art paint prep room
- Upgrades to paint processes, clean paint booth air system and buffing systems
- Expansion of our plumbing, pre-fab, body and Service departments
- Addition of a 5th final assembly bay (The “Wolverine’s”)
- Additional outside storage and parking
- Additional parts storage inside, outside and historical parts
- Additional staff office space



New Final Inspection Bay



SECOND CONFERENCE ROOM / CUSTOMER LOUNGE



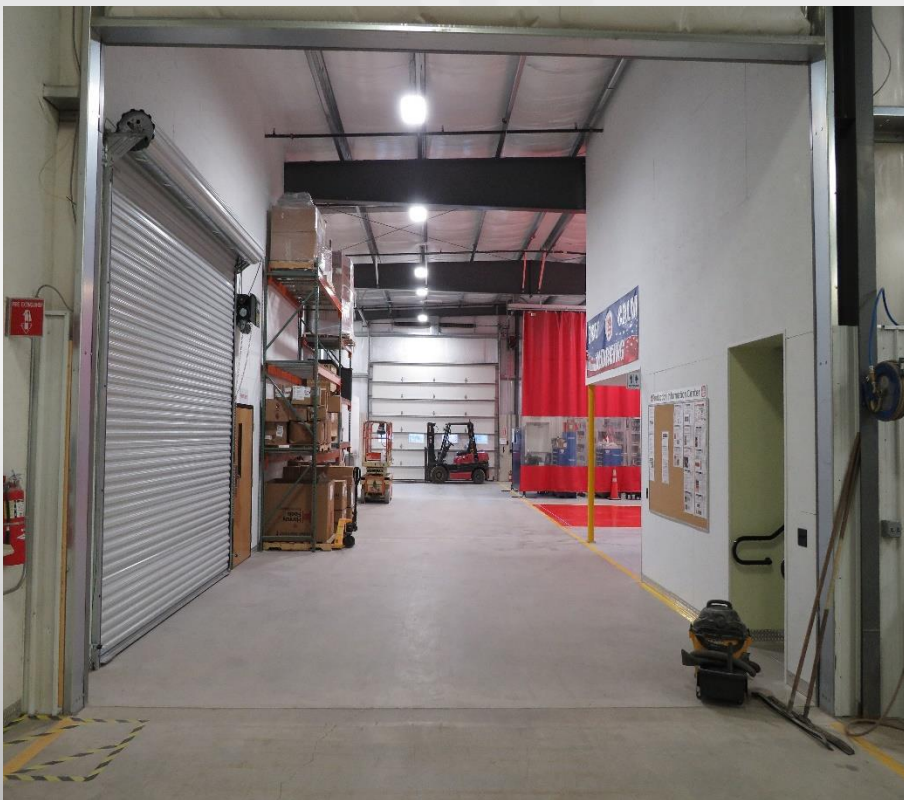
CUSTOMER SUTPHEN GEAR STORE



NEW PAINT PREP ROOM



EXPANSION





Additional Team Members

Sutphen East now has over 60+ team members

- Purchasing fully staffed
- Additional HR/Accounting support
- New Reception person- Amber Reichenbach
- Three F/T welders
- Paint dept. now has 4 - F/T team members, cross trained
- Increased to a third body fab team
- Added 5th final assembly crew, lead by Rich Miller
- Added Bill Lester to graphics team



Prep Team

New process- Prep team

- Increase production flow by prepping modules & bodies for final assembly bays (reducing bay times by 7-9 days)
- Improve consistency and facility alignment



New Equipment & Tooling

New investments:

- Wheel alignment tooling
- Cold saws, SS and Aluminum
- Adding service truck
- Numerous cordless tooling for team members
- Security gates for the facility
- Vacuums, of all types for all team members
- New brake die
- Larger welding tables
- Festool machines, pure air paint compressor



City of Scranton, PA

